



**Z:TA-R Specifications**

\* Specifications and appearance are subject to change without prior notice.

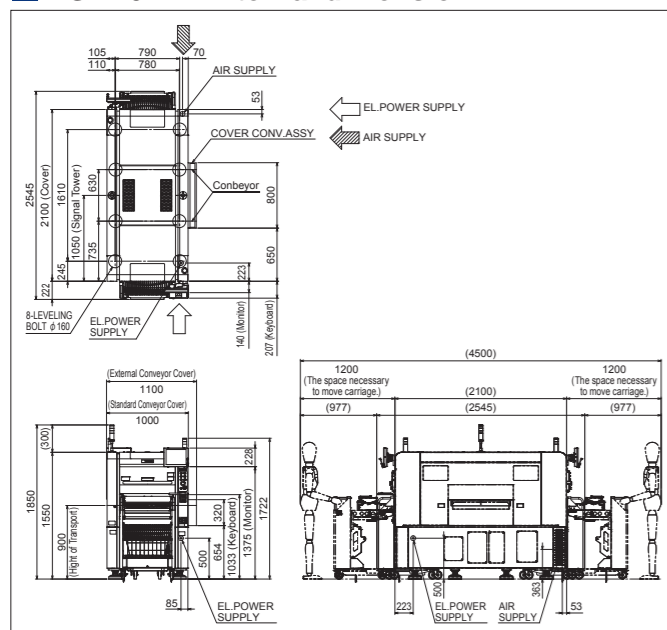
<b>Model</b>	Z:TA-R YSM40R	
	4-beam, 4-head specs. (YSM40R-4)	2-beam, 2-head specs. (YSM40R-2)
<b>Applicable PCB</b>	L700 x W460mm to L50 x W50mm	
<b>Applicable components</b>	Ultra-high-speed (RS) head	0201* to □6.5mm (Height 2.0mm or less) * Option
	Multi (MU) head	03015 to 45 x 60mm (Height 15mm or less)
	Flexible (FL) head	—
<b>Mounting capability</b> (under optimum conditions as defined by Yamaha Motor)	0201* to □6.5mm (Height 2.0mm or less) * Option	0402 to 45 x 100mm (Height 15mm or less)
	03015 to 45 x 60mm (Height 15mm or less)	0603 to 45 x 100mm (Height 25.5mm or less)
<b>Mounting accuracy</b> (* Under optimum conditions as defined by Yamaha Motor when standard evaluation materials are used)	200,000CPH (When using RS head)	58,000CPH (When using MU head)
<b>Mounting accuracy</b> (* Under optimum conditions as defined by Yamaha Motor when standard evaluation materials are used)	±35µm (25µm)	±40µm (30µm)
	Cpk ≥1.0 (3σ)	Cpk ≥1.0 (3σ)
	—	—
<b>Number of component types</b> * 8mm width tape conversion	Max. 80 feeders with RS heads	92 feeders with MU or FL heads
	Max. 88 feeders with MU heads	
	Max. 84 feeders with RS x 2 + MU x 2 heads	
<b>Power supply</b>	3-Phase AC 200/208/220/240/380/400/416V +/- 10%	
<b>Air supply source</b>	0.45MPa or more, in clean, dry state	
<b>External dimension</b>	L1,000 x W2,100 x H1,550mm (excluding projections)	
<b>Weight</b>	Approx. 2,100 kg	

# SMT Innovation

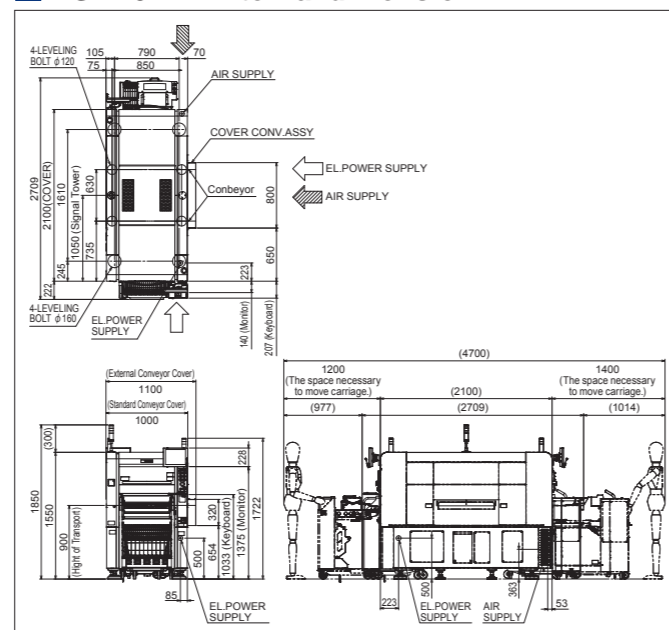
## Z:TA-R YSM40R

Ultra-High-Speed Modular

**YSM40R-4 External dimension**



**YSM40R-2 External dimension**



**DISTRIBUTOR**



**IM Operations**

882 Soude, Naka-ku, Hamamatsu, Shizuoka 435-0054, Japan  
 Telephone 81-53-460-6100 Facsimile 81-53-460-6145  
 URL <http://global.yamaha-motor.com/business/smt/>

**YAMAHA MOTOR IM (SUZHOU) CO.,LTD.**  
 Building 3C, Export Processing Zone A, No.200 Suhong Middle Road, Suzhou Industrial Park, Jiangsu, P.R. China  
 Telephone 86-512-6831-7091 Facsimile 86-512-6831-7093

**YAMAHA MOTOR IM (SUZHOU) CO.,LTD. Shenzhen Branch**  
 Room A 3/F Xinzhou Building South Xinzhou Road Futian District Shenzhen Guangdong P.R.C 518038  
 Telephone 86-755-2393-9910 Facsimile 86-755-2393-9974

**IM Bangkok office**  
 64 Moo1, Bangna-Trad Rd., Km.21, Tambol Srisa Jorlake Yai, Amphur Bangsaethong, Samutprakam 10540, Thailand  
 Telephone 66-2740-8340 Facsimile 66-2740-0996

**IM Hanoi office**  
 G1 Tang Long Industrial Park, Dong Anh, Hanoi, Vietnam  
 Telephone 84-4-3951-6451 Facsimile 84-4-3951-6461

**YIME (IM Germany office)**  
 Yamaha Motor IM Europe GmbH  
 Hansemannstrasse 12, 41468 Neuss, Germany  
 Telephone 49-(0)2131-2013 (Ext 520) Facsimile 49-(0)2131-2013 (Ext 529)

**YIMA (IM USA office)**  
 Yamaha Motor IM America Inc.  
 1270 Chastain Road, Kennesaw, Georgia 30144 USA  
 Telephone 1-770-420-5825 Facsimile 1-770-420-6043

**IM Tokyo office**

**IM Osaka office**

**IM Fukuoka office**

● The models shown in the photographs in this catalog may differ slightly from the standard specifications.  
 ● Specifications and appearance are subject to change without prior notice.

# SMT Innovation

Ultra-High-Speed Modular

## Z-TA-R YSM40R

Achieves revolutionary productivity of 200,000 CPH\*1 giving it the world's fastest speed on a compact platform

\*1: Comparison of chip mounting capability (CPH: chips per hour) under ideal conditions among 4-beam 4-head class surface mounters. In-house research as of April 2016.

World's fastest  
**200,000 CPH** (in-house comparison under ideal conditions)

Compact  
Machine width of **1 m**

Flexible  
Available in **3 head variations**

Astounding line length productivity  
**200,000 CPH/m** (in-house comparison under ideal conditions)



## Feature 1 Highest productivity in the world!

### World's fastest! 200,000 CPH

The speed is achieved by the leading-edge technology including innovative high-speed rotary heads and servo motors incorporating new, high-speed algorithms, etc.

### Multi-camera system

Innovative multi-camera system has faster recognition speed along with high accuracy. This system can also include a coplanarity check function and side-view camera.



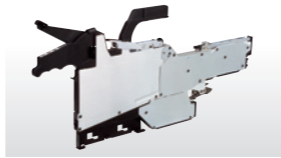
Multi-camera

### Ultra-high-speed rotary head

Delivers revolutionary productivity by employing our unique simultaneous component pickup technology, newly developed rotary control technology, and heads are lighter than previous high-speed heads.

### Ultra-high-speed ZS feeder

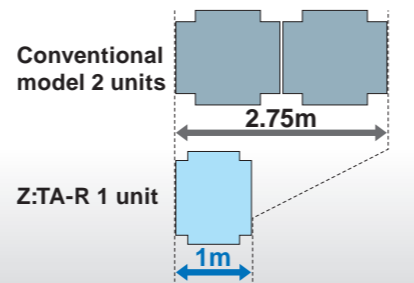
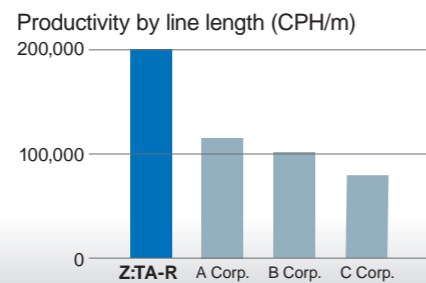
A light-weight compact motorized feeder incorporates a new type control algorithm to ensure super-high-speed operation.\*2  
\*2: The currently used ZS feeder can be optionally upgraded to the ultra-high-speed ZS feeder by upgrading the software version and adjusting with the tune-up station.



ZS feeder

### Compact space-saving design

Even though a 4-beam unit, its small footprint and its design feature a width of only 1 meter and depth of 2.1 meters. The Z-TA-R delivers superb productivity per line length and productivity per surface area. It is a powerful tool for making maximum use of limited factory space!



## Feature 2 Flexible response for different production configurations!

### 3 types of head variations

Allows replacement with 3 head types to match the production configuration.

#### Ultra-high-speed head (RS head)

RS head delivers powerful productivity spanning a range from tiny 0201 to 6.5mm square on up to heights of 2mm.



#### Multi-head (MU head)

MU head offers the advantages of both component adaptability and high-speed to handle components from 03015 chips through 45x100mm and heights up to 15mm.



#### Flexible head (FL head)

FL head is ideal for large component from 0603 chips through 45x100mm and heights up to 25.5mm.



### Beam variations in 2 types

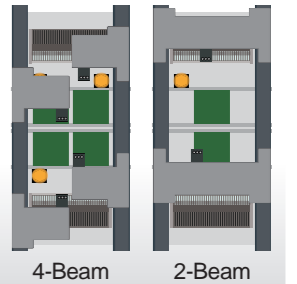
Select from two types of beam variations to prioritize maximum CPH speed or component diversity. Select the 4-beam type that prioritizes component mounting or the 2-beam type that offers flexible handling of a wide range of components including odd-shaped chips.

#### 4-BEAM

Optimal type to serve as a high-speed chip shooter

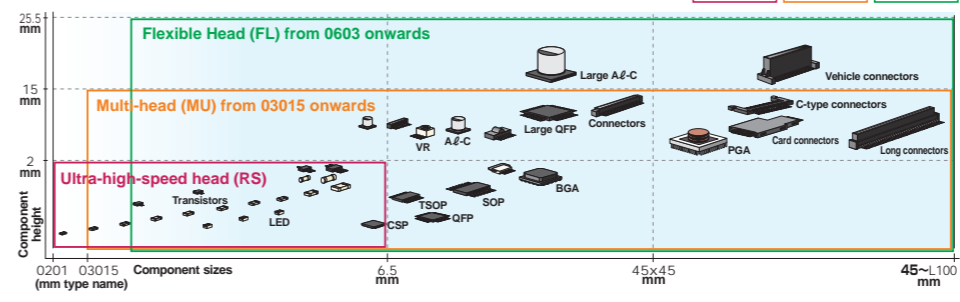
#### 2-BEAM

This general-purpose type allows mounting tray feeders at front and rear.



### Head variations & matching components

Ultra-high-speed head handles components from tiny 0201 chips and onwards



### Flexible nozzle station

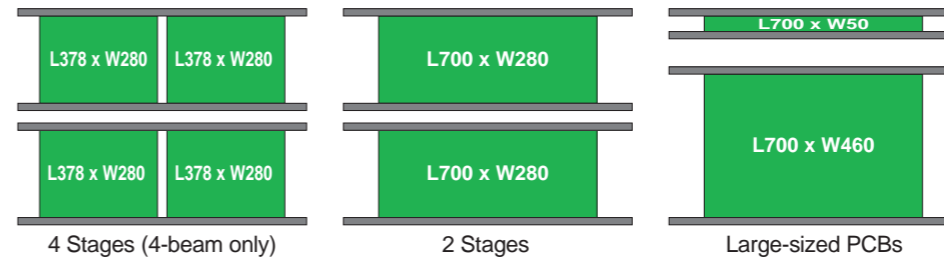
Nozzle station (ANC) is changeable to match the head. Also handles nozzle free layouts for high-speed head compatibility.



ANC unit

### Dual lane system handles large-size PCBs

The YSM40R employs the dual lane system that gives superb versatility in feeding 2 parallel lanes of PCB in sizes ranging from small to mid-sized PCB on up to large-sized PCBs of 700mm in length.



### Wide range of feeder Carriages

Feeder carriages available for the YSM40R include externally attached quick-change replacement feeders and carriage type tray feeders attachable at the machine front and rear.



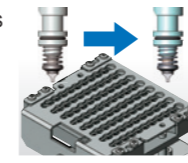
Automatic tray supply carriage

Feeder exchange carriage

## Feature 3 High tech to support high mounting quality & a high machine operating rate

### Nozzle health care function

Automatically diagnoses the nozzle function and appearance and replaces any problem nozzle with a spare nozzle as needed.



### Rotary head tip filter

A filter attached to the shaft tip prevents dirt and grime entering, thereby minimizing down-time and maintenance costs.



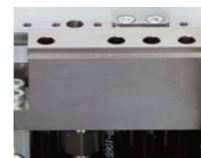
### High speed side-view camera

Monitors the component retention state in real-time with no loss at 3 periods or namely, right after pickup, right before mounting, and right after mounting.



### Blow station

The blow station automatically self-cleans the nozzle shaft to drastically reduce the time normally required for maintenance. It is also effective on nozzles for extremely small components such as 0201 chips.



### Auto recognition optimizer functions

These functions including e-Vision for auto-generation and tracing of recognition data, and smart recognition to easily create component data for complex shapes to help prevent pickup and component recognition errors.

### Highly stable & reliable pickup system

This system automatically maintains highly reliable component pickup by employing a high-performance vacuum pump, pickup position auto-correction function, and pickup height auto-teach function.